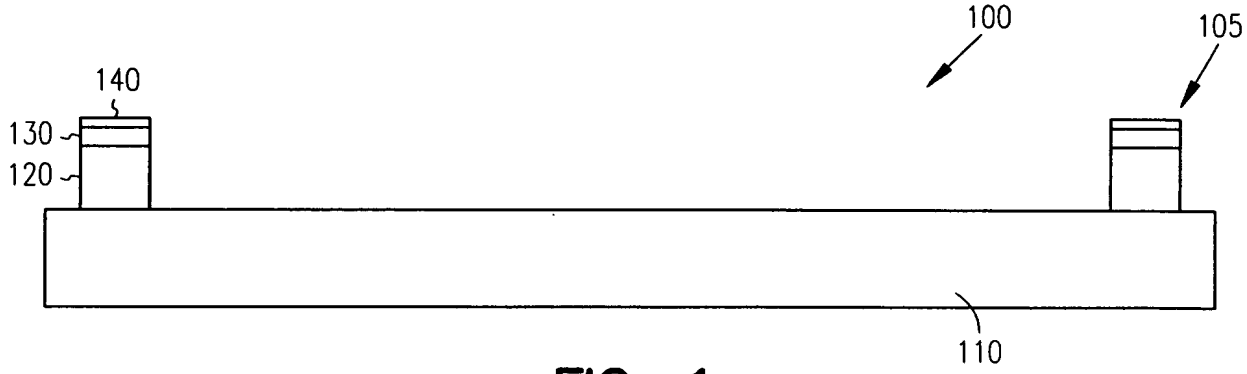

FIG. 1

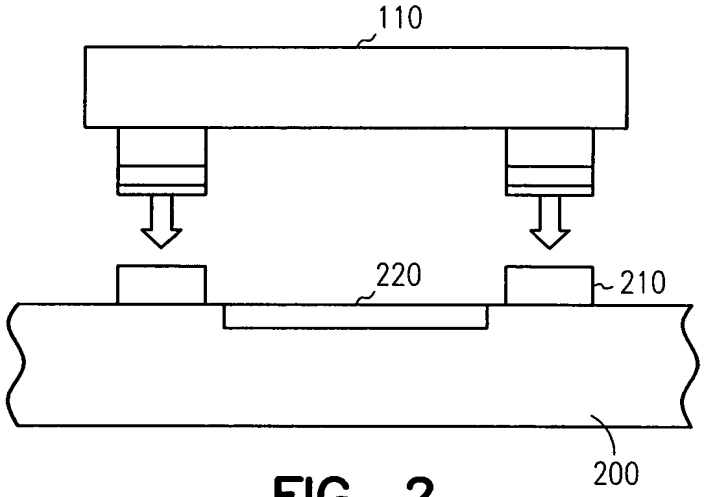

FIG. 2

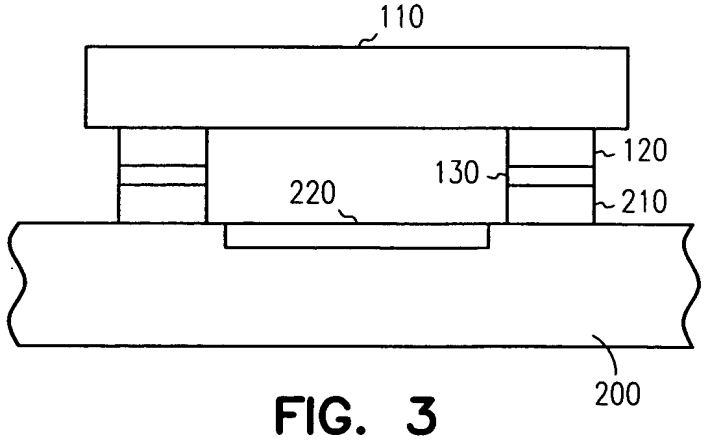

FIG. 3

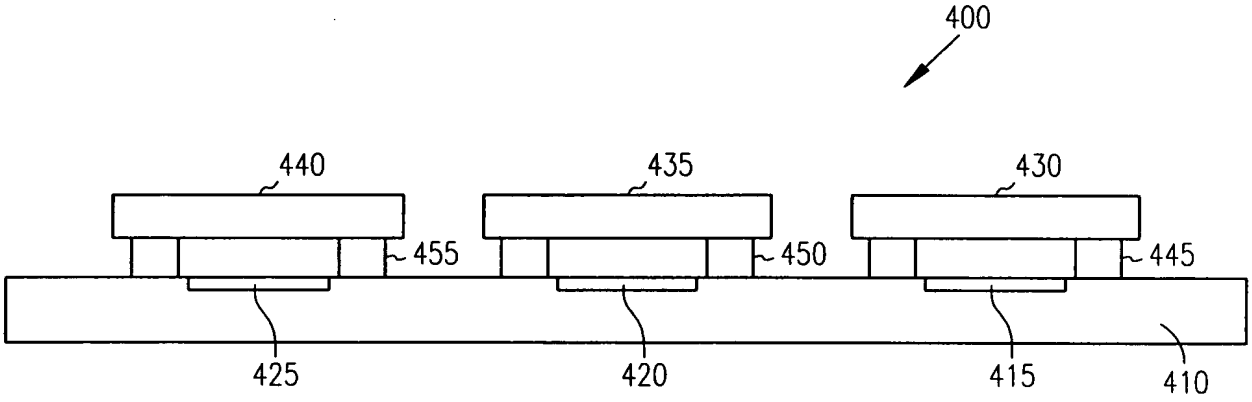

FIG. 4

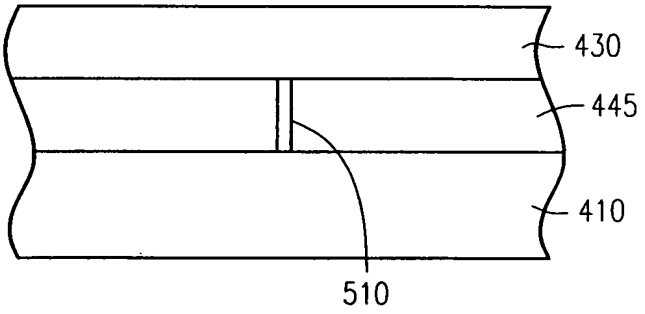

FIG. 5

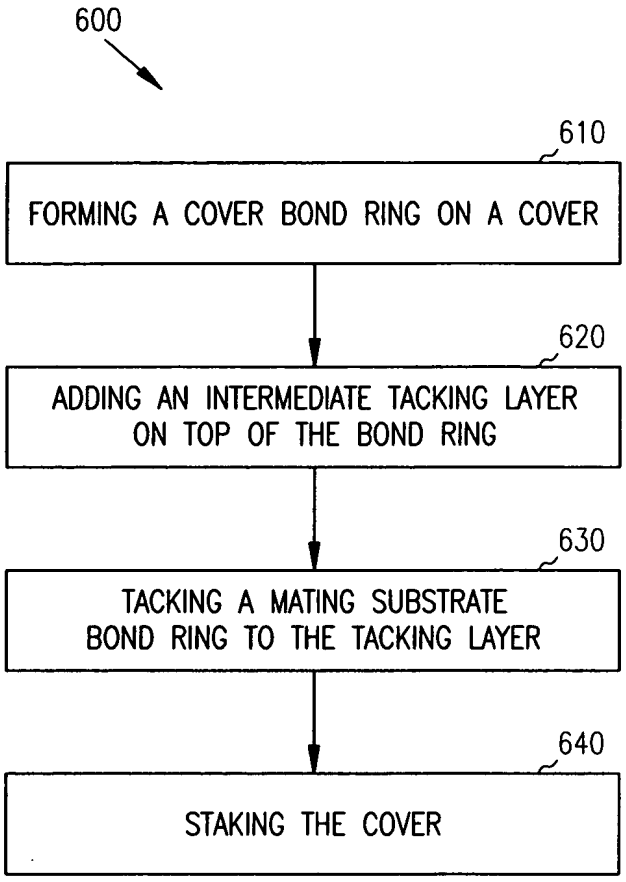
600
610
FORMING A COVER BOND RING ON A COVER
620
ADDING AN INTERMEDIATE TACKING LAYER ON TOP OF THE BOND RING
630
TACKING A MATING SUBSTRATE BOND RING TO THE TACKING LAYER
640
STAKING THE COVER

FIG. 6